

Viscount® II 5000 Hydraulic-Powered Pumps

- More durable than ever before with improved longer-life packings and stronger design
- Higher pump pressure and flow performance handles a broader range of paints and coatings
- Improved serviceability means fewer parts, faster repairs and lower overall maintenance and ownership costs
- Uses efficient, clean and quiet hydraulic power

Viscount II
pumps for
durability,
power and
reliability under
tough working
conditions

This heavy duty hydraulic pump is designed for continuous operation. The motor is designed for more than 10 million cycles of life. It provides reliable, clean and quiet operation. There is no stoppage due to ice build-up as is common with compressed air-powered motors.

Typical Fluids Handled

- Solventborne paints
- Polyurethane top coats
- Epoxy primers

Typical Applications

- Multiple airless gun supply pump in outdoor portable applications
- Multiple airless gun supply pump in factory operations with limited compressed air supplies

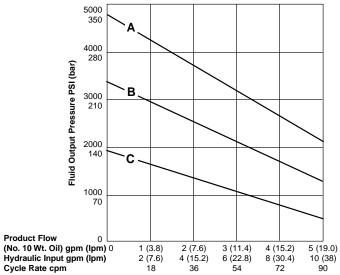


Technical Specifications

Max. fluid working pressure 5000 psi (34.5 MPa, 345 bar) Max. hydraulic input pressure 1428 psi (9.9 MPa, 99 bar) Fluid flow at 60 cpm. 3.4 gpm (12.9 lpm) Hydraulic motor piston **effective area** 4.9 in.² (31.6 cm²) **Stroke length** 4.75 in. (120 mm) **Displacement pump effective area**.... 1.4 in.² (9 cm²) Max. pump operating temperature 180°F (82°C) Sound power level at 25 cpm. 103 dB(A) Instruction manual Pump and lower displacement pump 308-353

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Performance Chart for Viscount II 5000



Kev:

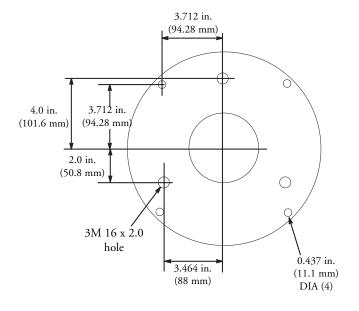
A = 1428 psi (99 bar) Input Pressure

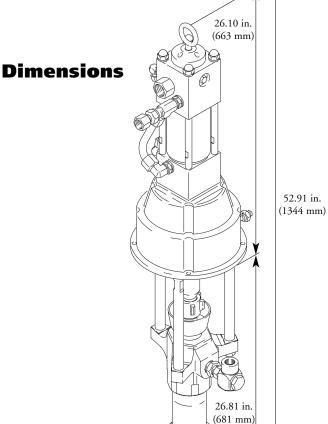
B = 1000 psi (70 bar) Input Pressure

C = 571 psi (40 bar) Input Pressure

Performance tested in no. 10 weight motor oil 65 cp at 68° F (20° C)

Mounting Hole Layout





2 in. npt(f)

Ordering Information for Viscount II 5000

— Order number includes motor and pump lower assembly —

Order Nos.	237-290	
Pump Lower		
Part No.	236-466	
Construction	CST	
Standard Piston Seal Repair Kits	237-163	
Construction	Leather/Teflon (backup)	
Optional Piston Seal Repair Kits Available	237-164	
Construction	Teflon	
	237-165	
	UHMWPE/Leather	
	237-709	
	UHMWPE/Teflon	

Motor (Note: Viscount II is equivalent in power to a Graco King air motor.)

188-087: Hydraulic Piston Assembly

223-654: Repair Kit

SERVICE PARTS INFORMATION

Pump Lower Part Nos.	236-466	
Displacement Rod	189-316	
Construction	Stainless Steel	
Cylinder	189-383	
Construction	Stainless Steel	
Intake Valve (order separate part numbers)		
Intake Ball	108-001	
Intake Valve Seat	236-587	
Piston Valve (order separate part numbers)		
Piston Ball	100-400	
Seat	189-497	

Accessories

Hydraulic Supply Line Hose

Maximum working pressure: 2000 psi (14.0 MPa, 140 bar). ID: 1/2 in. Coupled: 1/2 npt(m) x 3/4-16 SAE 37° flare(f), 90° swivel elbow, grounded.

> 180-090 Length: 3 ft. (0.9 m) 180-093 Length: 6 ft. (1.8 m)

Hydraulic Return Line Hose

Maximum working pressure: 1500 psi (10.5 MPa, 105 bar). ID: 5/8 in. Coupled: 3/4 npt(m) x 7/8-14 SAE 37° flare(f), 90° swivel elbow, grounded.

> 180-091 Length: 3 ft. (0.9 m) 180-092 Length: 6 ft. (1.8 m)

102-644 **Shut-off Valve**

For hydraulic supply or return line; 3/4 npt(f).

Graco-Approved Hydraulic Fluid

169-236 5 Gallon (19 liter) 207-428 1 Gallon (3.8 liter)

222-916 **Suction Kit**

Connect to pump fluid intake, to draw fluid from a 55 gallon (200 liter) drum. Includes hose, tube, and fittings.

Pump Extension Tube (Carbon Steel) 184-545

Screws into fluid intake, to make a drum-length pump.

206-221 **Wall Mount Brackets**

Mounts pump to a wall.

222-955 **Anti-Seize Lubricant**

Prevents parts from seizing, making disassembly easier. Required lubricant for threads and mating faces of displacement rod, piston ball guide, and piston seat housing. Can size: 16 oz. (454 gram).

237-569 **Grounding Wire**

238-620

Length: 25 ft. (7.6 mm). 12 gauge (1.5 mm²).

Fluid Drain Valve (Carbon Steel)

Maximum working pressure: 5000 psi (35.0 MPa, 350 bar). Open to relieve fluid pressure in hose and gun/valve.

> 210-657 1/4 npt(mbe) 210-658 3/8 npt(mbe) 210-659 1/4 npt x 3/8 npt(mbe)

Fluid Filter (Carbon Steel) Maximum working pressure: 5000 psi (35.0 MPa, 350 bar). Filters fluid and dampens fluid surges to the gun. SST screen: 250 micron (60 mesh). Outlets: 3/4 npt(f) inlet, 3/8 npt(f) and 1/2 npt(f). Includes drain valve (210-658). To mount directly to pump fluid outlet, use 3/4 npt fitting 184-470.

Stainless Steel Filter Screens

For use with Fluid Filter (214-625).

3 Pak	25 Pak	
238-435	238-436	595 micron (30 mesh)
238-437	238-438	250 micron (60 mesh). Standard
238-439	238-440	149 micron (100 mesh)
238-441	238-442	75 micron (200 mesh)

Grounded Nylon Hose

Maximum working pressure: 3000 psi (21.0 MPa, 210 bar).

Part No.	ID	Length	Thread Size
214-700	3/16 in. (5 mm)	2 ft. (0.6 m)	1/4 npsm(f)
214-701	3/16 in. (5 mm)	3 ft. (0.9 m)	1/4 npsm(f) x
			1/4 npt(m)
223-540	1/4 in. (6.3 mm)	25 ft. (7.6 m)	1/4 npsm(f)
223-541	1/4 in. (6.3 mm)	50 ft. (15.2 m)	1/4 npsm(f)
214-703	3/8 in. (9.5 mm)	25 ft. (7.6 m)	3/8 npt(m)
214-705	3/8 in. (9.5 mm)	50 ft. (15.2 m)	3/8 npt(m)
214-920	3/8 in. (9.5 mm)	100 ft. (30.4 m)	3/8 npt(m)